

TECHNICAL & SERVICE MANUAL

Series PLFY Ceiling Cassettes

R410A / R407C / R22

Indoor unit

[Model names]

[Service Ref.]

PLFY-P20VCM-E2

PLFY-P20VCM-E2.TH

PLFY-P25VCM-E2

PLFY-P25VCM-E2.TH

PLFY-P32VCM-E2

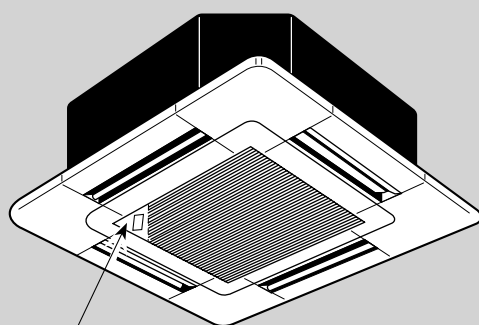
PLFY-P32VCM-E2.TH

PLFY-P40VCM-E2

PLFY-P40VCM-E2.TH

Note :

- This manual describes only service data of the indoor units.
- RoHS compliant products have <G> mark on spec name plate.


Model name
indication

INDOOR UNIT

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PARTS CATALOG (OCB463)

CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R407C

Do not use the existing refrigerant piping.

The old refrigerant and lubricant in the existing piping contains a large amount of chlorine which may cause the lubricant deterioration of the new unit.

Use liquid refrigerant to charge the system.

If gas refrigerant is used to seal the system, the composition of the refrigerant in the cylinder will change and performance may drop.

Use "low residual oil piping"

If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.

Do not use a refrigerant other than R407C.

If another refrigerant (R22, etc.) is used, the chlorine in the refrigerant may cause the lubricant deterioration.

**Store the piping to be used indoors during installation and both ends sealed until just before brazing.
(Store elbows and other joints in a plastic bag.)**

If dust, dirt, or water enters the refrigerant cycle, deterioration of the oil and compressor trouble may result.

Use a vacuum pump with a reverse flow check valve.

The vacuum pump oil may flow back into the refrigerant cycle and cause the lubricant deterioration.

Use ESTR, ETHER or HAB as the lubricant to coat flares and flange connection parts.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

[1] Cautions for service

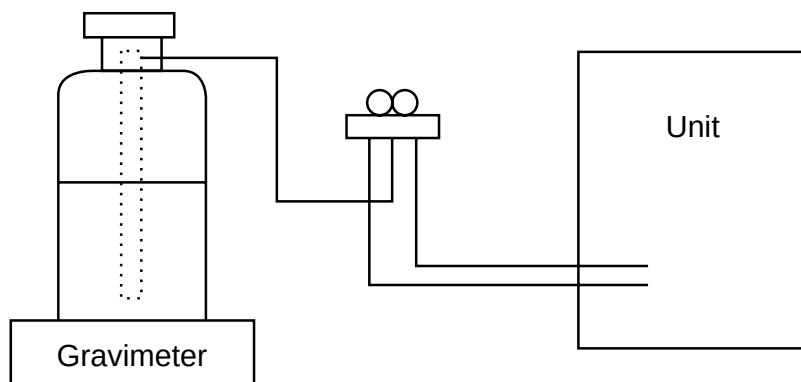
- After recovering the all refrigerant in the unit, proceed to working.
- Do not release refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

[2] Refrigerant recharging

(1) Refrigerant recharging process

① Direct charging from the cylinder

- R407C cylinder which is available on the market has a syphon pipe.
- Leave the syphon pipe cylinder standing and recharge it.
- (By liquid refrigerant)



(2) Recharge in refrigerant leakage case

- After recovering all the refrigerant in the unit, proceed to working.
- Do not release the refrigerant in the air.
- After completing the repair service, recharge the cycle with the specified amount of liquid refrigerant.

[3] Service tools

Use the below service tools as exclusive tools for R407C refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	· Only for R407C
		· Use the existing fitting SPECIFICATIONS. (UNF7/16)
		· Use high-tension side pressure of 3.43MPa·G or over.
②	Charge hose	· Only for R407C
		· Use pressure performance of 5.10MPa·G or over.
③	Electronic scale	—
④	Gas leak detector	· Use the detector for R134a or R407C.
⑤	Adapter for reverse flow check	· Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	· For R407C · Top of cylinder (Brown)
		· Cylinder with syphon
⑧	Refrigerant recovery equipment	—

Cautions for units utilizing refrigerant R410A

Do not use the existing refrigerant piping.

The old refrigerant and lubricant in the existing piping contains a large amount of chlorine which may cause the lubricant deterioration of the new unit.

Use “low residual oil piping”

If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.

Store the piping to be used indoors during installation and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigerant oil applied to flares and flange connections.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22 etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

Tools for R410A	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

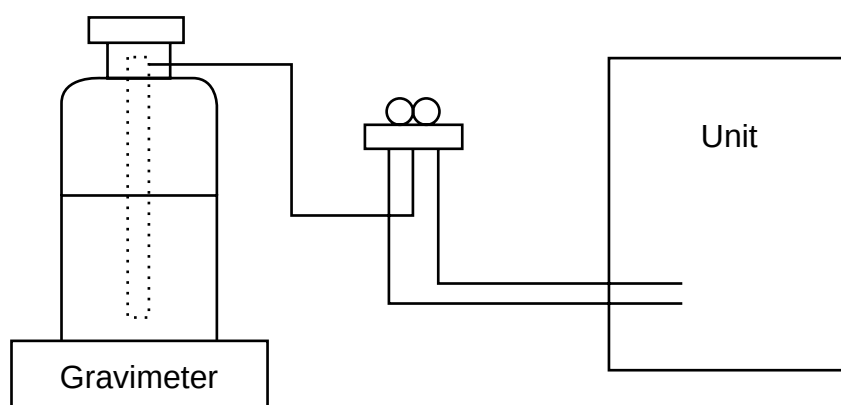
[1] Cautions for service

- (1) Perform service after recovering the refrigerant left in unit completely.
 - (2) Do not release refrigerant in the air.
 - (3) After completing service, charge the cycle with specified amount of refrigerant.
 - (4) When performing service, install a filter drier simultaneously.
- Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

- Check that cylinder for R410A on the market is syphon type.
- Charging should be performed with the cylinder of syphon standing vertically. (Refrigerant is charged from liquid phase.)



[3] Service tools

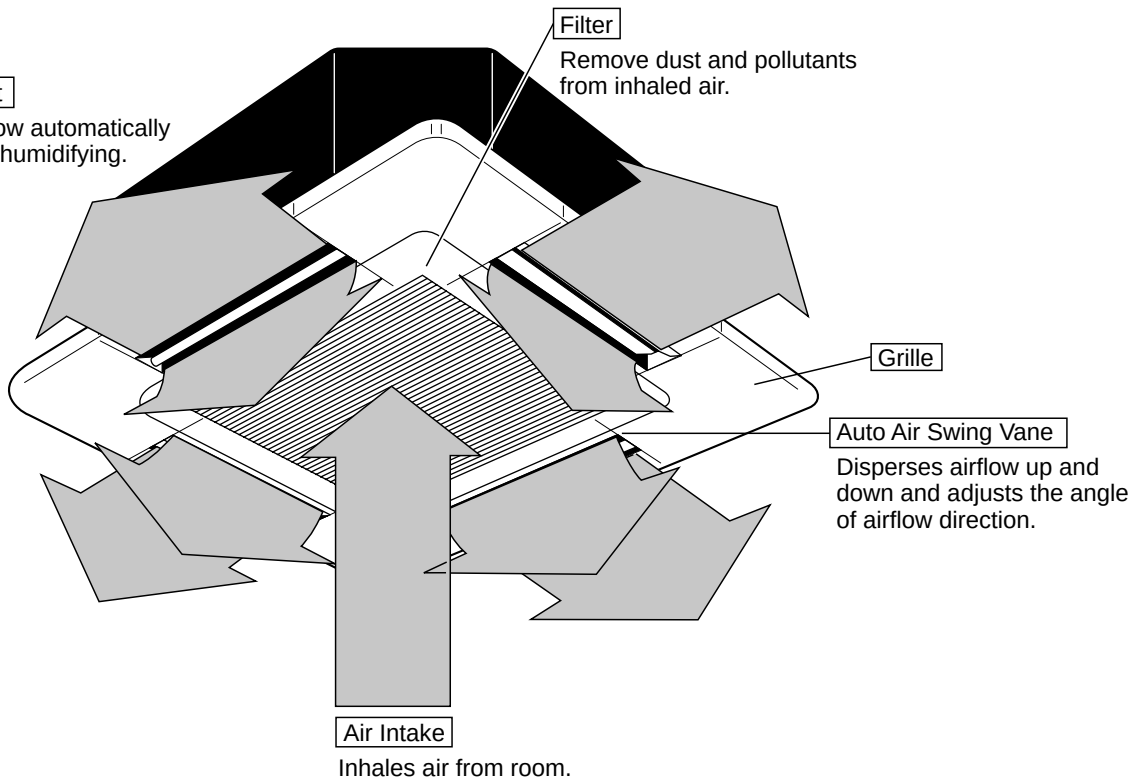
Use the below service tools as exclusive tools for R410A refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	· Only for R410A
		· Use the existing fitting specifications. (UNF1/2)
		· Use high-tension side pressure of 5.3MPa·G or over.
②	Charge hose	· Only for R410A
		· Use pressure performance of 5.09MPa·G or over.
③	Electronic scale	—
④	Gas leak detector	· Use the detector for R134a, R407C or R410A.
⑤	Adapter for reverse flow check	· Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	· Only for R410A · Top of cylinder (Pink)
		· Cylinder with syphon
⑧	Refrigerant recovery equipment	—

• Indoor Unit

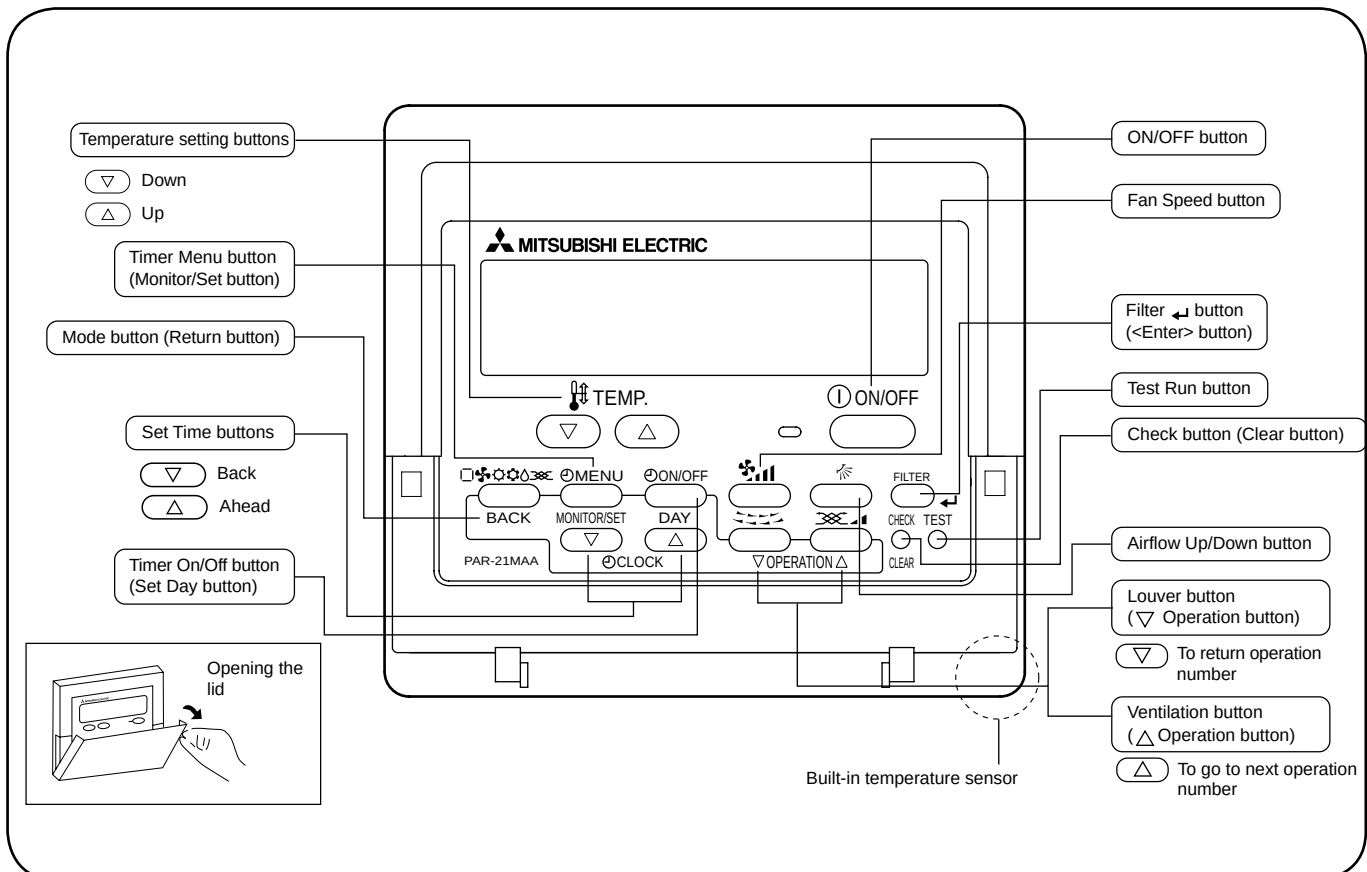
Horizontal Air Outlet

Sets horizontal airflow automatically during cooling or dehumidifying.



• Wired remote controller

Once the controllers are set, the same operation mode can be repeated by simply pressing the ON/OFF button.



● Wired remote controller

Display Section

For purposes of this explanation, all parts of the display are shown as lit. During actual operation, only the relevant items will be lit.

Identifies the current operation
Shows the operating mode, etc.
*Multilanguage display is available.

"Centrally Controlled" indicator
Indicates that operation from the remote controller has been prohibited by a master controller.

"Timer is Off" indicator
Indicates that the timer is off.

Temperature Setting
Shows the target temperature.

Day-of-Week
Shows the current day of the week.

Time/Timer Display
Shows the current time, unless the simple or Auto Off timer is set.
If the simple or Auto Off timer is set, the time to be switched off is shown.

"Sensor" indication
Displayed when the remote controller sensor is used.

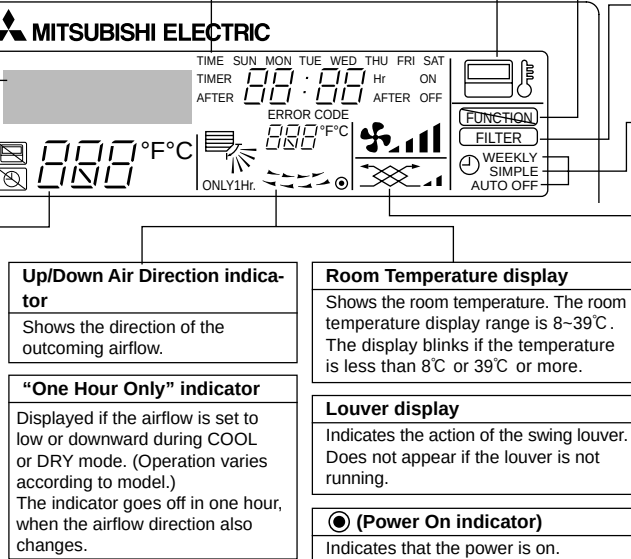
"Locked" indicator
Indicates that remote controller buttons have been locked.

"Clean The Filter" indicator
To be displayed on when it is time to clean the filter.

Timer indicators
The indicator comes on if the corresponding timer is set.

Fan Speed indicator
Shows the selected fan speed.

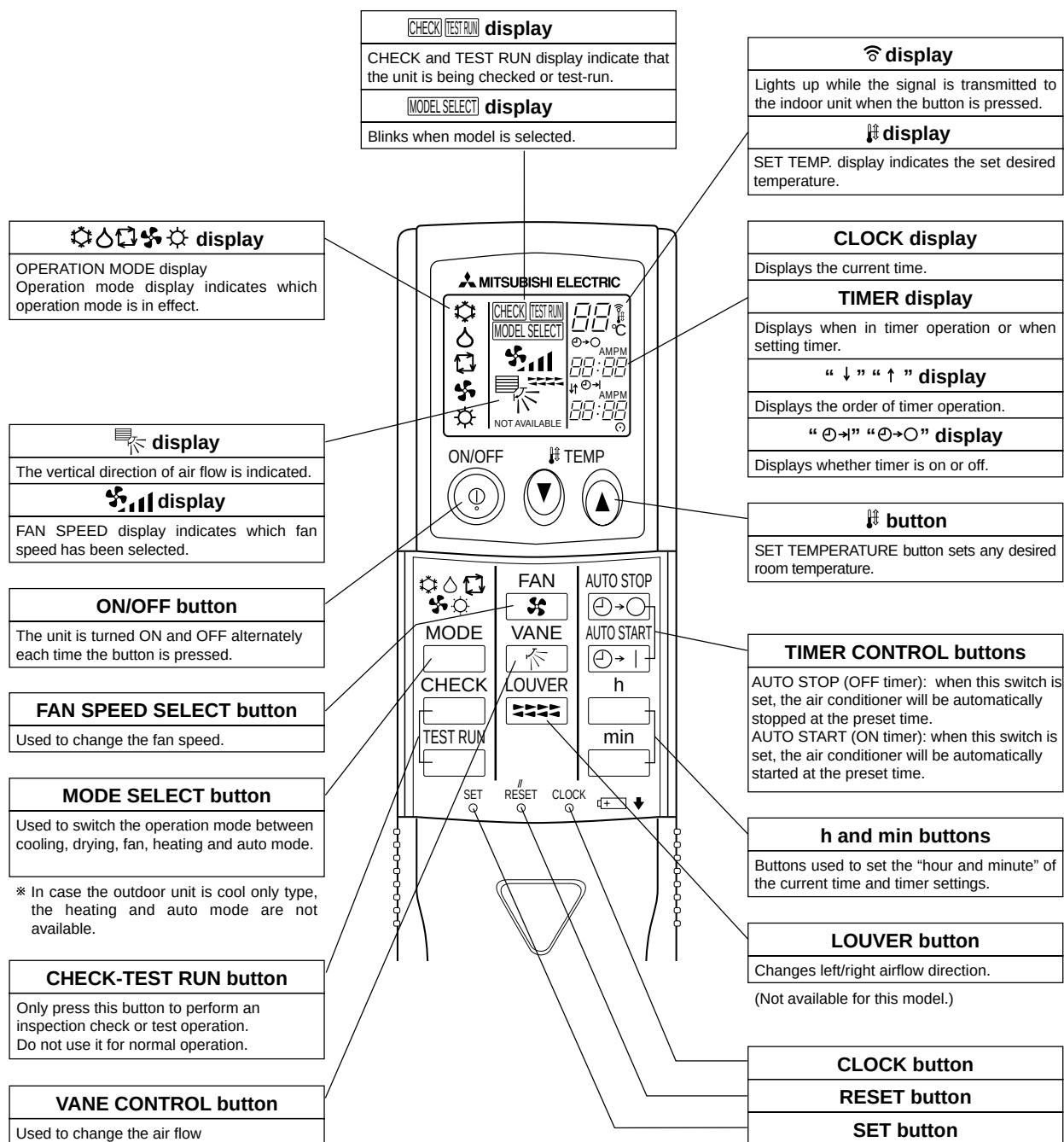
Ventilation indicator
Appears when the unit is running in Ventilation mode.



Note:

- "PLEASE WAIT" message
This message is displayed for approximately 3 minutes when power is supplied to the indoor unit or when the unit is recovering from a power failure.
- "NOT AVAILABLE" message
This message is displayed if an invalid button is pressed (to operate a function that the indoor unit does not have).
If a single remote controller is used to operate multiple indoor units simultaneously that are different types, this message will not be displayed as far as any of the indoor units is equipped with the function.

• Wireless remote controller



3-1. SPECIFICATIONS

Model			PLFY-P20VCM-E2	PLFY-P25VCM-E2	PLFY-P32VCM-E2	PLFY-P40VCM-E2			
Power source			Single phase 220-230-240V 50Hz						
Cooling capacity (Nominal)	*1	kW	2.2	2.8	3.6	4.5			
	*1	kcal / h	1,900	2,400	3,100	3,900			
	*1	Btu / h	7,500	9,600	12,300	15,400			
	*2	kcal / h	2,000	2,500	3,150	4,000			
	Power input	kW	0.05	0.05	0.06	0.06			
	Current input	A	0.23	0.23	0.28	0.28			
Heating capacity (Nominal)	*3	kW	2.5	3.2	4.0	5.0			
	*3	kcal / h	2,200	2,800	3,400	4,300			
	*3	Btu / h	8,500	10,900	13,600	17,100			
	Power input	kW	0.05	0.05	0.06	0.06			
	Current input	A	0.23	0.23	0.28	0.28			
External finish			Unit: Galvanized sheets with grey heat insulation						
External dimension H x W x D		mm	208 × 570 × 570	208 × 570 × 570	208 × 570 × 570	208 × 570 × 570			
		in.	8-1/4" × 22-1/2" × 22-1/2"	8-1/4" × 22-1/2" × 22-1/2"	8-1/4" × 22-1/2" × 22-1/2"	8-1/4" × 22-1/2" × 22-1/2"			
Net weight		kg (lb)	15.5 (35)	15.5 (35)	17 (38)	17 (38)			
Decoration panel	Model		SLP-2AAW or SLP-2ALW	SLP-2AAW or SLP-2ALW	SLP-2AAW or SLP-2ALW	SLP-2AAW or SLP-2ALW			
	External finish		White Munsell(6.4Y 8.9/0.4)						
	Dimension H × W × D	mm	20 × 650 × 650	20 × 650 × 650	20 × 650 × 650	20 × 650 × 650			
		in.	13/16" × 25-5/8" × 25-5/8"	13/16" × 25-5/8" × 25-5/8"	13/16" × 25-5/8" × 25-5/8"	13/16" × 25-5/8" × 25-5/8"			
	Net Weight		kg (lb)	3 (7)	3 (7)	3 (7)			
	Cord heater		kW	0.015	0.015	0.015	0.015		
Heat exchanger			Cross fin (Aluminum fin and copper tube)						
FAN	Type × Quantity		Turbo fan × 1						
	External static press.		0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)	0Pa (0mmH ₂ O)			
	Motor type		Single phase induction motor						
	Motor output	kW	0.011	0.015	0.02	0.02			
	Driving mechanism		Direct-driven by motor						
	Airflow rate (Low-Mid-High)	m ³ / min	8-9-10	8-9-10	8-9-11	8-9-11			
L / s		133-150-167	133-150-167	133-150-183	133-150-183				
cfm		283-318-353	283-318-353	283-318-388	283-318-388				
Noise level (Low-Mid-High) (measured in anechoic room)		dB <A>	28-31-35	29-31-37	29-33-38	30-34-39			
Insulation material			Polyethylene foam						
Air filter			PP honeycomb fabric (long life type)						
Protection device			Fuse						
Refrigerant control device			LEV						
Connectable outdoor unit			R410A, R407C, R22 CITY MULTI						
Diameter of refrigerant pipe	Liquid	mm (in.)	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare	ø6.35 (ø1/4") Flare			
	Gas	mm (in.)	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare	ø12.7 (ø1/2") Flare			
Field drain pipe size		mm (in.)	O.D. 32mm (1-1/4") (PVC pipe VP-25 connectable)						
Standard attachment	Document		Installation manual, Instruction book						
	Accessory		Drain hose I.D. 32mm (1-1/4"), Wireless junction cable						
Remark	Optional parts		Decoration panel : SLP-2AAW or SLP-2ALW *PLFY-P-VCM-E2 should use together with Decoration panel.						
	Installation		Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.						
Note :			*1 Nominal cooling condition *2 Nominal cooling condition *3 Nominal heating condition			Unit converter			
Indoor : 27°CDB/19°CWB (81°FDB/66°FWB) Outdoor : 35°CDB (95°FDB) Pipe length : 7.5 m (24-9/16 ft) Level difference : 0 m (0 ft)			27°CDB/19.5°CWB (81°FDB/67°FWB) 35°CDB (95°FDB) 5 m (16-3/8 ft) 0 m (0 ft)			20°CDB (68°FDB) 7°CDB/6°CWB (45°FDB/43°FWB) 7.5 m (24-9/16 ft) 0 m (0 ft)			kcal = kW × 860 Btu/h = kW × 3,412 cfm = m ³ /min x 35.31 lb = kg / 0.4536
* Nominal conditions *1, *3 are subject to JIS B8615-1. * Due to continuing improvement, above specification may be subject to change without notice.									



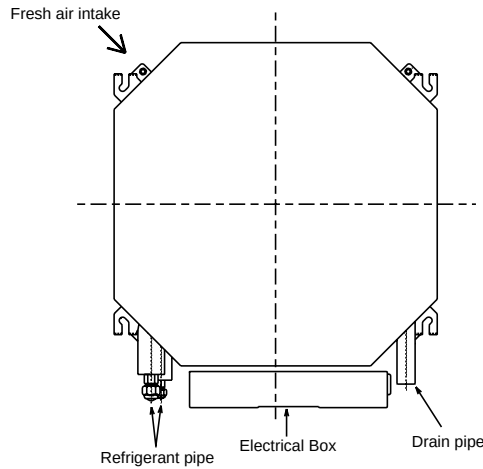
3-2. ELECTRICAL PARTS SPECIFICATIONS

Model Parts name	Symbol	PLFY-P20VCM-E2.TH	PLFY-P25VCM-E2.TH	PLFY-P32VCM-E2.TH	PLFY-P40VCM-E2.TH
Thermistor (Room temperature detection)	TH21	Resistance 0℃ /15kΩ, 10℃ /9.6kΩ, 20℃ /6.3kΩ, 25℃ /5.4kΩ, 30℃ /4.3kΩ, 40℃ /3.0kΩ			
Thermistor (Pipe temperature detection/ Liquid)	TH22	Resistance 0℃ /15kΩ, 10℃ /9.6kΩ, 20℃ /6.3kΩ, 25℃ /5.4kΩ, 30℃ /4.3kΩ, 40℃ /3.0kΩ			
Thermistor (Pipe temperature detection/ Gas)	TH23	Resistance 0℃ /15kΩ, 10℃ /9.6kΩ, 20℃ /6.3kΩ, 25℃ /5.4kΩ, 30℃ /4.3kΩ, 40℃ /3.0kΩ			
Fuse (Indoor controller board)	FUSE	250V 6.3A			
Fan motor (with Thermal fuse)	MF	6-pole OUTPUT 11W PK6V11-LF	6-pole OUTPUT 15W PK6V15-LD	6-pole OUTPUT 20W PK6V20-LL	6-pole OUTPUT 20W PK6V20-LM
		Thermal fuse OFF 145℃ ± 2℃			
Fan motor capacitor	C	1.0μF × 440V	1.5μF × 440V		
Vane motor	MV	MSBPC20M13 DC12V 300Ω/phase			
Drain pump	DP	PLD-12230ME-1 INPUT 12/10.8W 24 ℓ /Hr			
Drain sensor	DS	Thermistor resistance 0℃ /6kΩ, 10℃ /3.9kΩ, 20℃ /2.6kΩ, 25℃ /2.2kΩ, 30℃ /1.8kΩ, 40℃ /1.3kΩ			
Linear expansion valve [coil]	LEV	DC12V Stepping motor drive, Port dimension ϕ5.2 (0~2000pulse) EDM-40YGME			
Electric heater (Condensation proof)	H2	240V 15W			
Power supply terminal block	TB2	(L, N, ⊕) Rated to 330V 30A ※			
Transmission terminal block	TB5	(M1, M2, S) Rated to 250V 20A ※			
MA remote controller terminal block	TB15	(1, 2) Rated to 250V 10A ※			

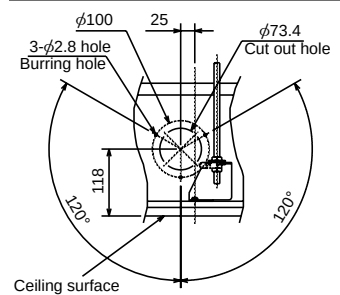
※ Note: Refer to WIRING DIAGRAM for the supplied voltage.

4-1. FRESH AIR INTAKE (Location for installation)

At the time of installation, use the duct holes (cut out) located at the positions shown in following diagram, as and when required.



Detail drawing of fresh air intake



4-2. FRESH AIR INTAKE AMOUNT & STATIC PRESSURE CHARACTERISTICS

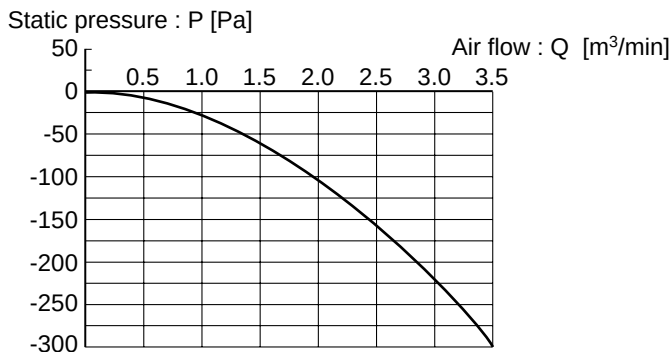
PLFY-P20VCM-E2.TH

PLFY-P25VCM-E2.TH

PLFY-P32VCM-E2.TH

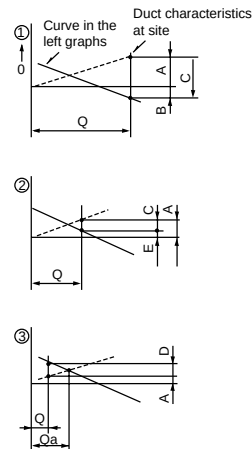
PLFY-P40VCM-E2.TH

Taking air into the unit



NOTE: Fresh air intake amount should be 20% or less of whole air amount to prevent dew dripping.

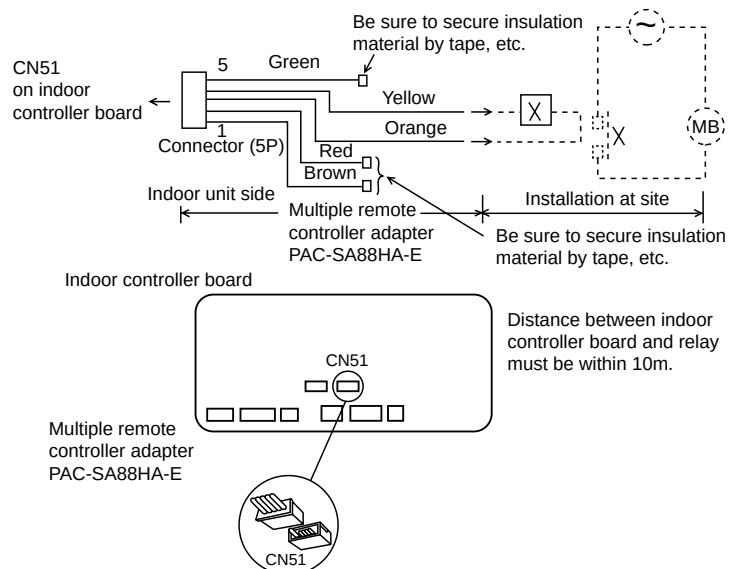
How to read curves



- Q...Designed amount of fresh air intake <m³/min>
- A...Static pressure loss of fresh air intake duct system with air flow amount Q <Pa>
- B...Forced static pressure at air conditioner inlet with air flow amount Q <Pa>
- C...Static pressure of booster fan with air flow amount Q <Pa>
- D...Static pressure loss increase amount of fresh air intake duct system for air flow amount Q <Pa>
- E...Static pressure of indoor unit with air flow amount Q <Pa>
- Qa...Estimated amount of fresh air intake without D <m³/min>

4-3. OPERATION IN CONJUNCTION WITH DUCT FAN (Booster fan)

- Whenever the indoor unit operates, the duct fan also operates.
- (1) Connect the optional multiple remote controller adapter (PAC-SA88HA-E) to the connector CN51 on the indoor controller board.
- (2) Drive the relay after connecting the 12V DC relay between the Yellow and Orange connector wires.
- MB: Electromagnetic switch power relay for duct fan.
- X: Auxiliary relay (For DC 12V, coil rating : 1.0W or below)

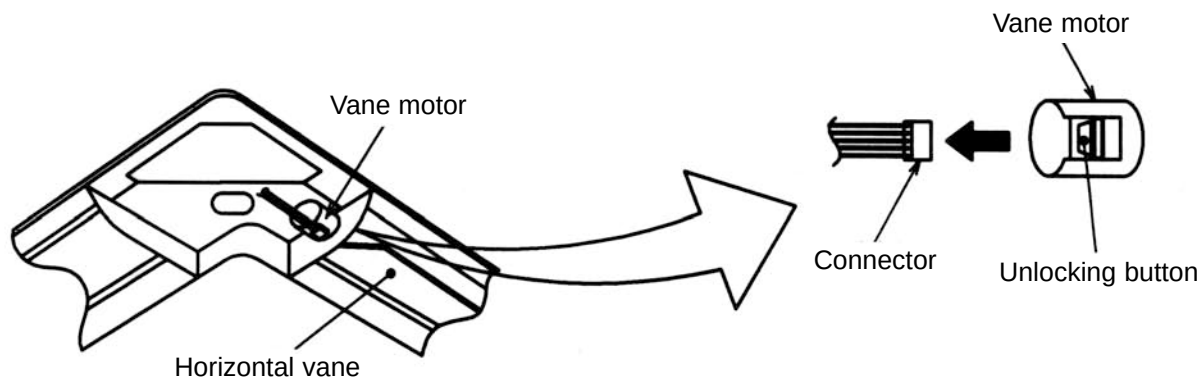


4-4. FIXING HORIZONTAL VANE

Horizontal vane of each air outlet can be fixed according to the environment where it is installed.

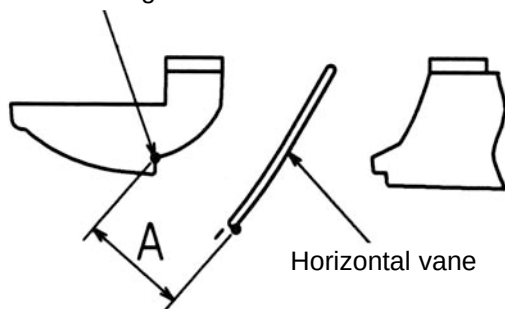
Setting procedure

- 1) Turn off a main power supply (Turn off a breaker).
- 2) Disconnect the vane motor connector of the direction of the arrow with pressing the unlocking button as shown in figure below.
Insulate the disconnected connector with the plastic tape.



- 3) Set a vertical vane of the air outlet, which is to be fixed by the hand slowly within the range in the table below.

Measured standard position of the grille



<Set range>

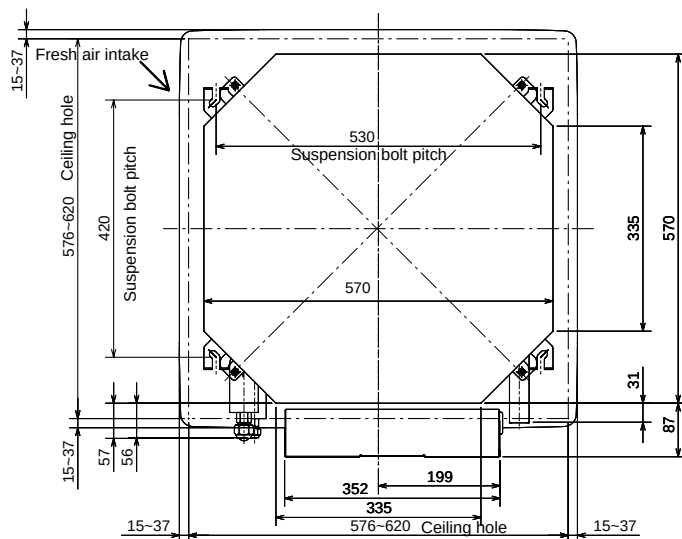
Standard of horizontal position	Level 30° (Min.)	Downward 45°	Downward 55°	Downward 70° (Max.)
Dimension A (mm)	21	25	28	30

* Dimension between 21 mm and 30 mm can be arbitrarily set.

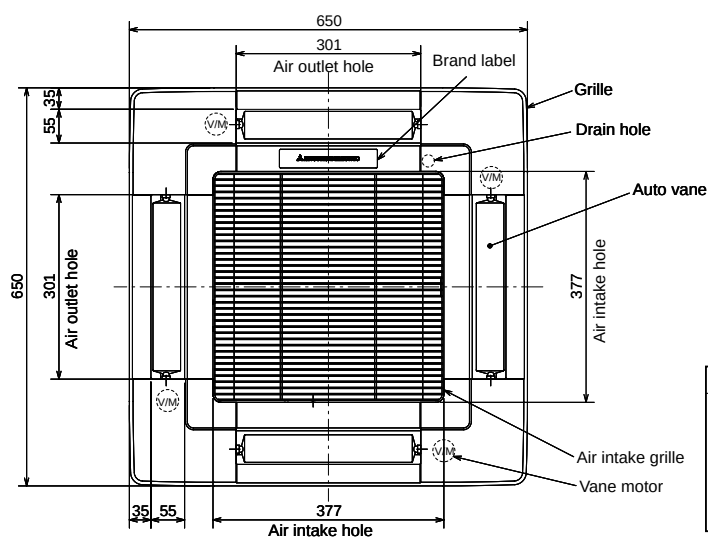
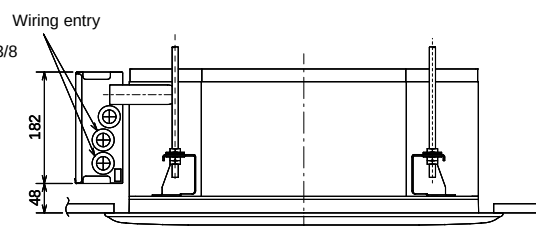
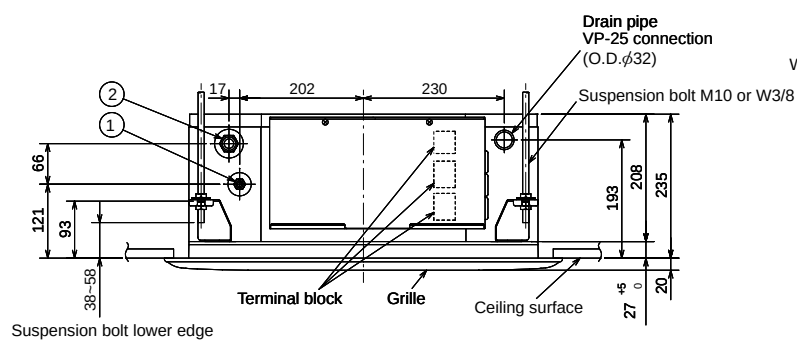
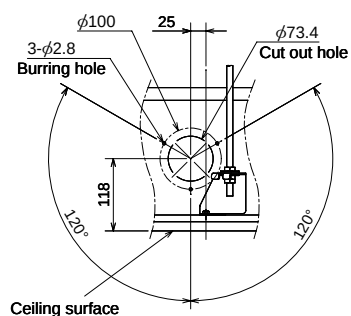
Caution 	Do not set the dimension out of the range.
	Erroneous setting could cause dew drips, smudge on ceiling or malfunction of unit.

PLFY-P20VCM-E2.TH
PLFY-P32VCM-E2.TH

PLFY-P25VCM-E2.TH
PLFY-P40VCM-E2.TH



Detail drawing of fresh air intake



Models	①	②
PLFY-P20VCM-E2	Refrigerant pipe	Refrigerant pipe
PLFY-P25VCM-E2	(6.35mm dia.)	(12.7mm dia.)
PLFY-P32VCM-E2	flared connection	flared connection
PLFY-P40VCM-E2	1/4 inch	1/2 inch

PLFY-P20VCM-E2.TH
PLFY-P32VCM-E2.TH

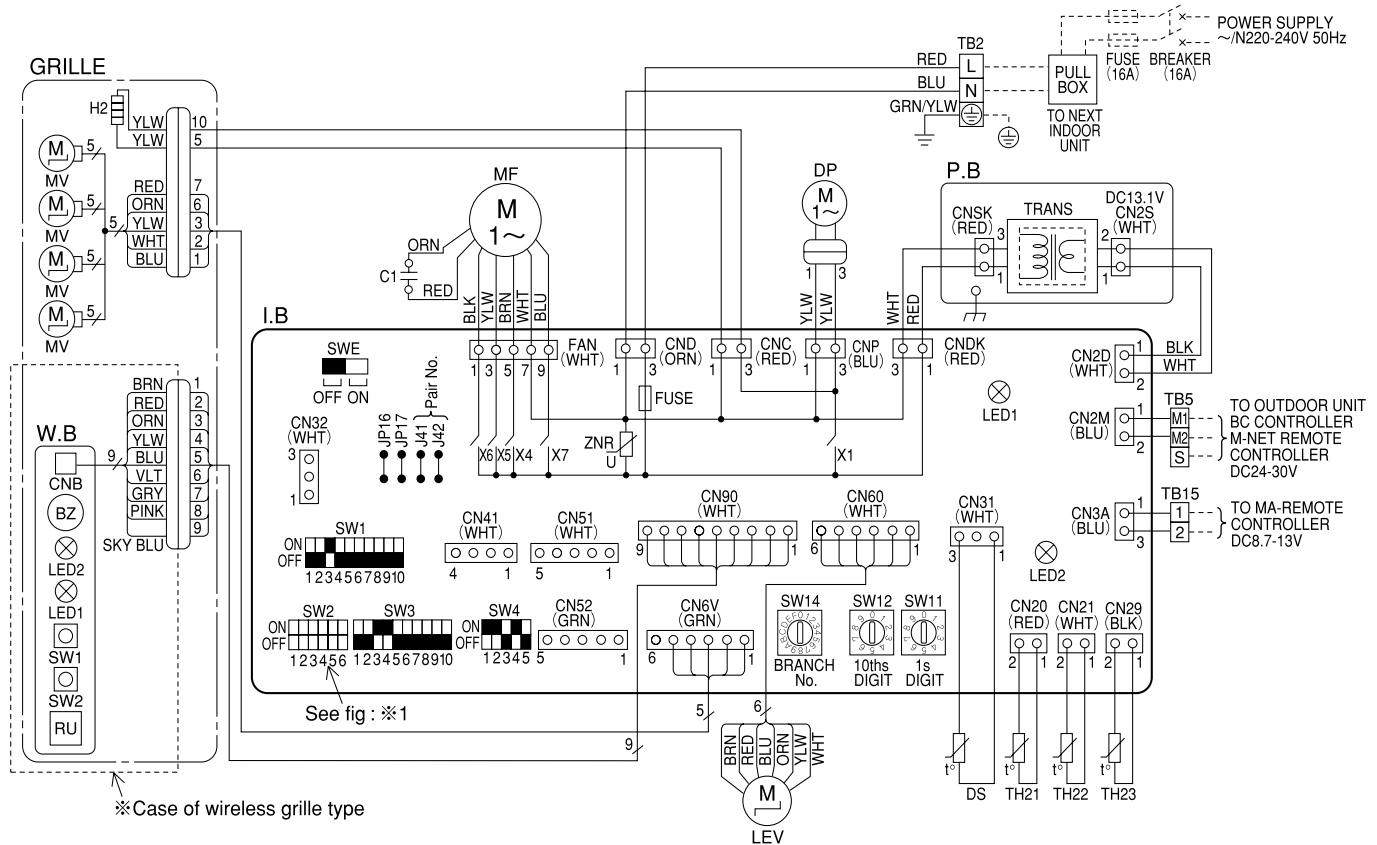
PLFY-P25VCM-E2.TH
PLFY-P40VCM-E2.TH

【LEGEND】

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	DS	DRAIN SENSOR
CN32	CONNECTOR	H2	DEW PREVENTION HEATER
CN41		LEV	LINEAR EXPANSION VALVE
CN51		MF	FAN MOTOR (WITH THERMAL FUSE)
CN52		MV	VANE MOTOR
FUSE	FUSE (T6.3AL 250V)	TB2	TERMINAL
SW1	SWITCH	TB5	BLOCK
SW2		TB15	
SW3		TH21	THERMISTOR
SW4			
SW11		TH22	
SW12			
SW14		TH23	
SWE			
X1	AUX. RELAY	P.B	INDOOR POWER BOARD
X4			
X5			
X6			
X7			
ZNR			
C1	CAPACITOR (FAN MOTOR)		
DP	DRAIN PUMP		

(fig : ※1)

MODELS	SW2
P20	ON OFF 123456
P25	ON OFF 123456
P32	ON OFF 123456
P40	ON OFF 123456



Notes:

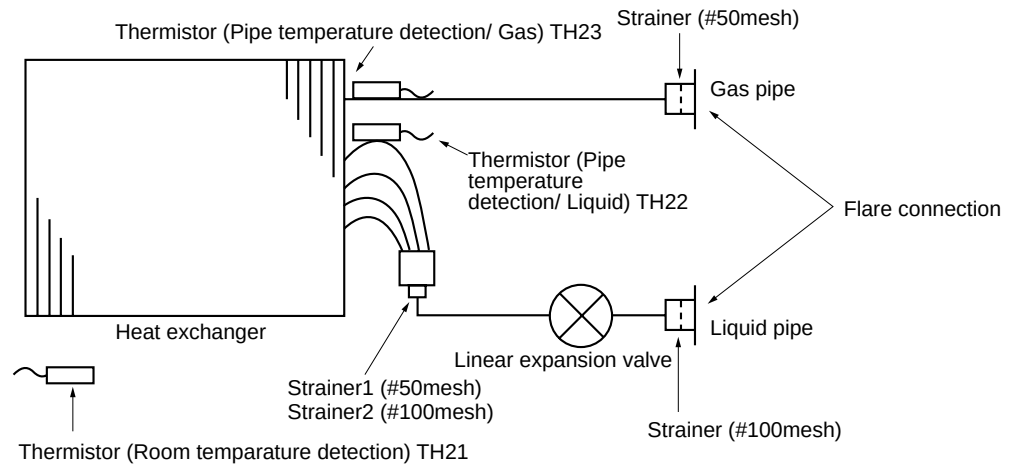
- At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- In case of using MA-Remote controller, please connect to TB15.
(Remote controller wire is non-polar.)
- In case of using M-NET, please connect to TB5. (Transmission line is non-polar.)
- Symbol [S] of TB5 is the shield wire connection.
- Symbols used in wiring diagram above are, : terminal block, : connector.
- The setting of the SW2 dip switches differs in the capacity. For the detail, refer to the fig : ※1.

LED on indoor board for service

Mark	Meaning	Function
LED1	Main power supply	Main power supply (Indoor unit) Power on → lamp is lit
LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → lamp is lit

PLFY-P20VCM-E2.TH
PLFY-P32VCM-E2.TH

PLFY-P25VCM-E2.TH
PLFY-P40VCM-E2.TH



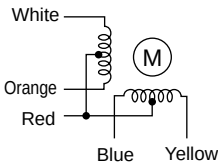
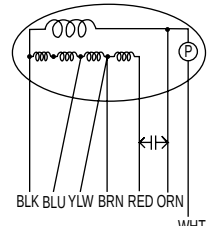
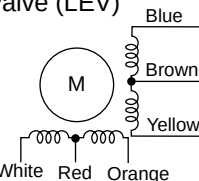
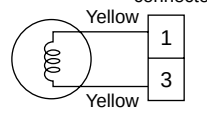
Unit : mm(inch)

Gas pipe	$\phi 12.7(1/2)$
Liquid pipe	$\phi 6.35(1/4)$

8-1. HOW TO CHECK THE PARTS

PLFY-P20VCM-E2.TH PLFY-P25VCM-E2.TH

PLFY-P32VCM-E2.TH PLFY-P40VCM-E2.TH

Parts name	Check points																																										
Thermistor (TH21) (Room temperature detection) Thermistor (TH22) (Pipe temperature detection/ Liquid) Thermistor (TH23) (Pipe temperature detection/ Gas)	Disconnect the connector then measure the resistance with a tester. (At the ambient temperature 10℃~30℃)																																										
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>4.3kΩ~9.6kΩ</td><td>Open or short</td></tr></table>		Normal	Abnormal	4.3kΩ~9.6kΩ	Open or short	Refer to the next page for the details.																																				
Normal	Abnormal																																										
4.3kΩ~9.6kΩ	Open or short																																										
Vane motor (MV) 	Measure the resistance between the terminals with a tester. (At the ambient temperature 20℃~30℃)																																										
	<table><tr><td>Connector</td><td>Normal</td><td>Abnormal</td></tr><tr><td>Red — Yellow</td><td rowspan="4">300Ω</td><td rowspan="4">Open or short</td></tr><tr><td>Red — Blue</td></tr><tr><td>Red — Orange</td></tr><tr><td>Red — White</td></tr></table>		Connector	Normal	Abnormal	Red — Yellow	300Ω	Open or short	Red — Blue	Red — Orange	Red — White																																
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Red — Blue																																											
Red — Orange																																											
Red — White																																											
Fan motor (MF)  Ⓟ : Thermal fuse 145℃±2℃	Measure the resistance between the terminals with a tester. (Coil wiring temperature 10℃ ~ 30℃)																																										
	<table><tr><td></td><td colspan="4">Normal</td><td>Abnormal</td></tr><tr><td></td><td>PLFY-P20VCM-E2</td><td>PLFY-P25VCM-E2</td><td>PLFY-P32VCM-E2</td><td>PLFY-P40VCM-E2</td><td rowspan="5">Opened or short-circuited</td></tr><tr><td>WHT-BLK</td><td>302Ω~327Ω</td><td>390Ω~423Ω</td><td>378Ω~409Ω</td><td>312Ω~338Ω</td></tr><tr><td>BLK-BLU</td><td>91Ω~100Ω</td><td>82Ω~90Ω</td><td>157Ω~170Ω</td><td>137Ω~149Ω</td></tr><tr><td>BLU-YLW</td><td>38Ω~42Ω</td><td>28Ω~32Ω</td><td>44Ω~49Ω</td><td>44Ω~49Ω</td></tr><tr><td>YLW-RED</td><td>265Ω~288Ω</td><td>158Ω~172Ω</td><td>306Ω~332Ω</td><td>296Ω~321Ω</td></tr><tr><td>RED-BRN</td><td></td><td></td><td></td><td></td><td></td></tr></table>					Normal				Abnormal		PLFY-P20VCM-E2	PLFY-P25VCM-E2	PLFY-P32VCM-E2	PLFY-P40VCM-E2	Opened or short-circuited	WHT-BLK	302Ω~327Ω	390Ω~423Ω	378Ω~409Ω	312Ω~338Ω	BLK-BLU	91Ω~100Ω	82Ω~90Ω	157Ω~170Ω	137Ω~149Ω	BLU-YLW	38Ω~42Ω	28Ω~32Ω	44Ω~49Ω	44Ω~49Ω	YLW-RED	265Ω~288Ω	158Ω~172Ω	306Ω~332Ω	296Ω~321Ω	RED-BRN						
	Normal				Abnormal																																						
	PLFY-P20VCM-E2	PLFY-P25VCM-E2	PLFY-P32VCM-E2	PLFY-P40VCM-E2	Opened or short-circuited																																						
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YLW-RED	265Ω~288Ω	158Ω~172Ω	306Ω~332Ω	296Ω~321Ω																																							
RED-BRN																																											
Linear expansion valve (LEV) 	Disconnect the connector then measure the valve resistance with a tester.																																										
	<table><tr><td colspan="4">Normal</td><td>Abnormal</td></tr><tr><td>White-Red</td><td>Yellow-Brown</td><td>Orange-Red</td><td>Blue-Brown</td><td rowspan="2">Open or short</td></tr><tr><td colspan="4">200Ω ±10%</td></tr></table>				Normal				Abnormal	White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short	200Ω ±10%				Refer to the next page for the details.																								
Normal				Abnormal																																							
White-Red	Yellow-Brown	Orange-Red	Blue-Brown	Open or short																																							
200Ω ±10%																																											
Drain pump (DP) 	Measure the resistance between the terminals with a tester. (At the ambient temperature 20℃~30℃)																																										
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>290Ω</td><td>Open or short</td></tr></table>		Normal	Abnormal	290Ω	Open or short																																					
Normal	Abnormal																																										
290Ω	Open or short																																										
Drain sensor (DS) 	Measure the resistance after 3 minutes have passed since the power supply was intercepted. (At the ambient temperature 0℃~60℃)																																										
	<table><tr><td>Normal</td><td>Abnormal</td></tr><tr><td>0.6kΩ~6.0kΩ</td><td>Open or short</td></tr></table>		Normal	Abnormal	0.6kΩ~6.0kΩ	Open or short	Refer to the next page for the details.																																				
Normal	Abnormal																																										
0.6kΩ~6.0kΩ	Open or short																																										

<Thermistor characteristic graph>

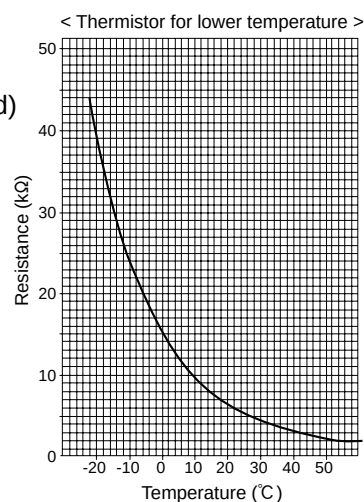
Thermistor for lower temperature

Thermistor (TH21)
(Room temperature detection)
Thermistor (TH22)
(Pipe temperature detection/ Liquid)
Thermistor (TH23)
(Pipe temperature detection/ Gas)

Thermistor $R_0=15k\Omega \pm 3\%$
Fixed number of $B=3480 \pm 2\%$

$$R_t = 15 \exp \left\{ 3480 \left(\frac{1}{273+t} - \frac{1}{273} \right) \right\}$$

0°C	15kΩ
10°C	9.6kΩ
20°C	6.3kΩ
25°C	5.4kΩ
30°C	4.3kΩ
40°C	3.0kΩ

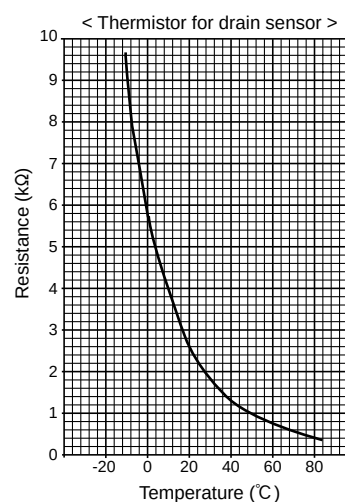


Thermistor for drain sensor

Thermistor $R_0=6.0k\Omega \pm 5\%$
Fixed number of $B=3390 \pm 2\%$

$$R_t = 6 \exp \left\{ 3390 \left(\frac{1}{273+t} - \frac{1}{273} \right) \right\}$$

0°C	6.0kΩ
10°C	3.9kΩ
20°C	2.6kΩ
25°C	2.2kΩ
30°C	1.8kΩ
40°C	1.3kΩ
60°C	0.6kΩ

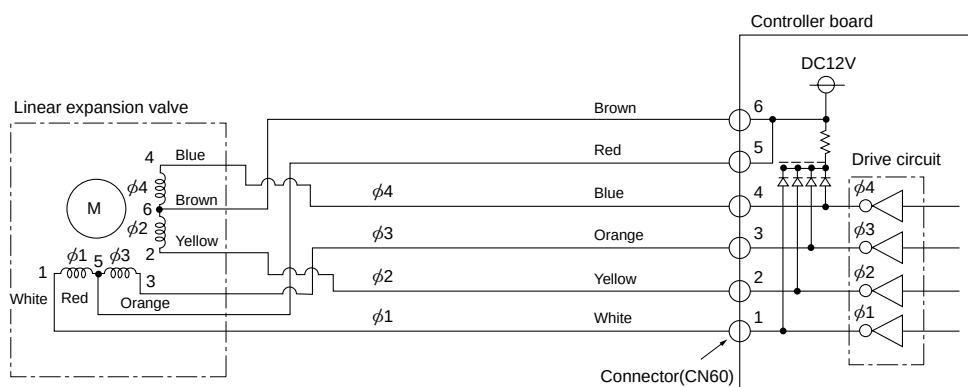


Linear expansion valve

① Operation summary of the linear expansion valve

- Linear expansion valves open/close through the use of a stepping motor after receiving the pulse signal from the indoor controller board.
- Valve position can be changed in proportion to the number of pulse signals.

<Connection between the indoor controller board and the linear expansion valve>



Note : Since the number of the connector at the controller board side and the relay connector are different, follow the color of the lead wire.

<Output pulse signal and the valve operation>

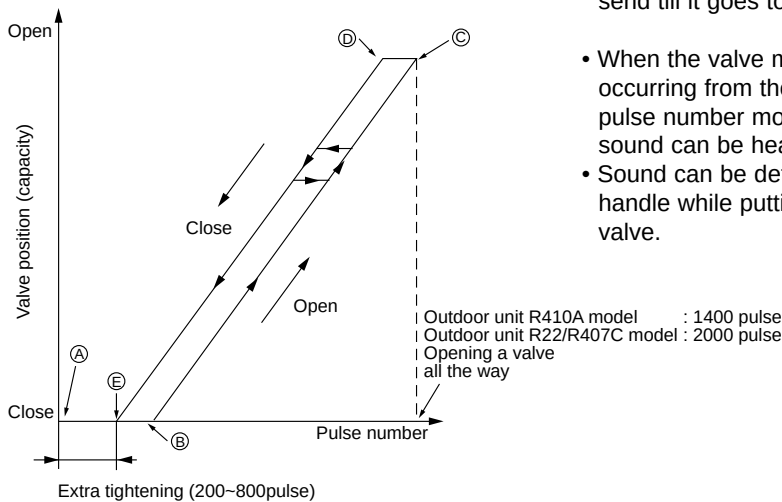
Output (Phase)	Output			
	1	2	3	4
$\phi 1$	ON	OFF	OFF	ON
$\phi 2$	ON	ON	OFF	OFF
$\phi 3$	OFF	ON	ON	OFF
$\phi 4$	OFF	OFF	ON	ON

Closing a valve : 1 → 2 → 3 → 4 → 1
Opening a valve : 4 → 3 → 2 → 1 → 4

The output pulse shifts in above order.

- When linear expansion valve operation stops, all output phase become OFF.
- At phase interruption or when phase does not shift in order, motor does not rotate smoothly and motor will lock and vibrate.

② Linear expansion valve operation

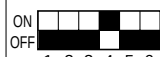
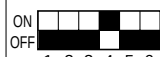
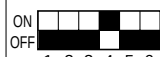
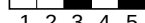


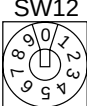
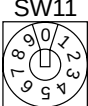
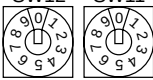
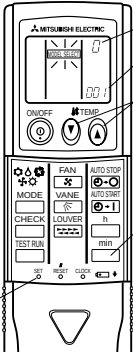
- When the switch is turned on, 2200 pulse closing valve signal will be send till it goes to point ㉔ in order to define the valve position.
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valves : however, when the pulse number moves from ㉔ to ㉕ or when the valve is locked, more sound can be heard than in a normal situation.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver tip to the linear expansion valve.

③ Troubleshooting

Symptom	Check points	Countermeasures
Operation circuit failure of the micro processor	Disconnect the connector on the controller board, then connect LED for checking. 1kΩ LED When power is turned on, pulse signals will be output for 10 seconds. There must be some defects in the operation circuit if the LED does not light while the signals are output or keeps lighting even after the signals stop.	Exchange the indoor controller board at drive circuit failure.
Linear expansion valve mechanism is locked.	Motor will idle and make a ticking noise when the motor is operated while the linear expansion valve is locked. This ticking sound is the sign of the abnormality.	Exchange the linear expansion valve.
Short or breakage of the motor coil of the linear expansion valve	Measure the resistance between each coil (white-red, yellow-brown, orange-red, blue-brown) with a tester. It is normal if the resistance is in the range of 200Ω ±10%.	Exchange the linear expansion valve.
Valve does not close completely.	To check the linear expansion valve, operate the indoor unit in fan mode and at the same time operate other indoor units in cooling mode, then check the pipe temperature <liquid pipe temperature> of the indoor unit by the outdoor multi controller board operation monitor. During fan operation, linear expansion valve is closed completely and if there is any leaking, detecting temperature of the thermistor will go lower. If the detected temperature is much lower than the temperature indicated in the remote controller, it means the valve is not closed all the way. It is not necessary to exchange the linear expansion valve, if the leakage is small and not affecting normal operation. Thermistor (Liquid pipe) Linear expansion valve	If large amount of refrigerant is leaked, exchange the linear expansion valve.
Wrong connection of the connector or contact failure	Check the color of lead wire and missing terminal of the connector.	Disconnect the connector at the controller board, then check the continuity.

8-2. FUNCTION OF DIP SWITCH

Switch	Pole	Function	Operation by switch		Effective timing	Remarks															
			ON	OFF																	
SW1 Function Selection	1	Thermistor <Room temperature detection> position	Built-in remote controller	Indoor unit	Under suspension	Indoor controller board <Initial setting> ON  OFF  1 2 3 4 5 6 7 8 9 10 *<table><tr><td>SW 1-7</td><td>SW 1-8</td><td></td></tr><tr><td>OFF</td><td>OFF</td><td>Extra low</td></tr><tr><td>ON</td><td>OFF</td><td>Low</td></tr><tr><td>OFF</td><td>ON</td><td>Setting air flow</td></tr><tr><td>ON</td><td>ON</td><td>stop</td></tr></table>	SW 1-7	SW 1-8		OFF	OFF	Extra low	ON	OFF	Low	OFF	ON	Setting air flow	ON	ON	stop
	SW 1-7	SW 1-8																			
	OFF	OFF	Extra low																		
	ON	OFF	Low																		
	OFF	ON	Setting air flow																		
	ON	ON	stop																		
	2	Filter clogging detection	Provided	Not provided																	
	3	Filter cleaning	2,500h	100h																	
	4	Fresh air intake	Effective	Not effective																	
	5	Remote indication switching	Thermo ON signal indication	Fan output indication																	
6	Humidifier control	Fan operation at Heating mode	Thermo ON operation at heating mode																		
7	Air flow set in case of Heat thermo OFF	Low *3	Extra low *3																		
8		Setting air flow *3	Depends on SW1-7																		
9	Auto restart function	Effective	Not effective																		
10	Power ON/OFF	Effective	Not effective																		
SW2 Capacity code setting	1~6	<table><tr><th>Capacity</th><th>SW 2</th><th>Capacity</th><th>SW 2</th></tr><tr><td>P20</td><td>ON </td><td>P32</td><td>ON </td></tr><tr><td>P25</td><td>ON </td><td>P40</td><td>ON </td></tr></table>			Capacity	SW 2	Capacity	SW 2	P20	ON 	P32	ON 	P25	ON 	P40	ON 	Before power supply ON	Indoor controller board <Initial setting> Set for each capacity.			
Capacity	SW 2	Capacity	SW 2																		
P20	ON 	P32	ON 																		
P25	ON 	P40	ON 																		
SW3 Function setting	1	Heat pump / Cooling only	Cooling only	Heat pump	Under suspension	Indoor controller board Set while the unit is off. <Initial setting> ON  OFF  1 2 3 4 5 6 7 8 9 10 Note : *4 At cooling mode, each angle can be used only 1 hour. *5 Do not use SW3-9, 10 as trouble might be caused by the usage condition. *6 Second setting is same as first setting.															
	2	Louver	Available	Not available																	
	3	Vane	Available	Not available																	
	4	Vane swing function	Available	Not available																	
	5	Vane horizontal angle	Second setting *6	First setting																	
	6	Vane cooling limit angle setting *4	Horizontal angle	Down A, B, C																	
	7	Indoor linear expansion valve opening	Effective	Not effective																	
	8	Heat 4degrees up	Not effective	Effective																	
	9	Superheat setting temperature *5	—	—																	
	10	Sub cool setting temperature *5	—	—																	
SW4 Unit Selection	1~5	In case of replacing the indoor controller board, make sure to set the switch to the initial setting, which is shown below. ON  OFF  1 2 3 4 5			Before power supply ON	Indoor controller board															

	Pole	Operation by switch	Effective timing	Remarks																											
SW11 1s digit address setting SW12 10ths digit address setting	Rotary switch	  10 1 Address setting should be done when M-NET remote controller is being used.	Before power supply ON	Indoor controller board <Initial setting> 																											
SW14 Connection No. setting	Rotary switch	 This is the switch to be used when the indoor unit is operated with R2 series outdoor unit as a set.		Indoor controller board <Initial setting> 																											
J41, J42 Wireless remote controller Pair No.	Jumper	- To operate each indoor unit by each remote controller when installed 2 indoor units or more are near, Pair No. setting is necessary. ● Pair No. setting is available with the 4 patterns (Setting patterns A to D). ● Make setting for J41, J42 of indoor controller board and the Pair No. of wireless remote controller. - You may not set it when operating it by one remote controller. ● Setting for indoor unit Cut jumper wire J41, J42 on the indoor controller board according to the table below. ● Wireless remote controller pair number: Setting operation 1. Press the SET button (using a pointed implement). Check that the remote controller's display has stopped before continuing. MODEL SELECT flashes, and the model No. (3 digits) appears (steadily-lit). 2. Press the MINUTE button twice. The pair number appears flashing. 3. Press the temperature  buttons to select the pair number to set. 4. Press the SET button (using a pointed implement). The set pair number is displayed (steadily-lit) for 3 seconds, then disappears. <table border="1" data-bbox="271 1301 900 1489"> <thead> <tr> <th rowspan="2">Setting pattern</th><th colspan="2">Indoor controller jumper wire</th><th rowspan="2">Pair No. of wireless remote controller*</th><th rowspan="2"></th></tr> <tr> <th>J41</th><th>J42</th></tr> </thead> <tbody> <tr> <td>A</td><td>—</td><td>—</td><td>0</td><td>Initial setting</td></tr> <tr> <td>B</td><td>Cut</td><td>—</td><td>1</td><td>—</td></tr> <tr> <td>C</td><td>—</td><td>Cut</td><td>2</td><td>—</td></tr> <tr> <td>D</td><td>Cut</td><td>Cut</td><td>3</td><td>—</td></tr> </tbody> </table> * Pair No.4-9 of wireless remote controller is setting pattern D.	Setting pattern	Indoor controller jumper wire		Pair No. of wireless remote controller*		J41	J42	A	—	—	0	Initial setting	B	Cut	—	1	—	C	—	Cut	2	—	D	Cut	Cut	3	—	Under operation or suspension	<Initial setting> Pattern A 
Setting pattern	Indoor controller jumper wire			Pair No. of wireless remote controller*																											
	J41	J42																													
A	—	—	0	Initial setting																											
B	Cut	—	1	—																											
C	—	Cut	2	—																											
D	Cut	Cut	3	—																											

8-3. TEST POINT DIAGRAM

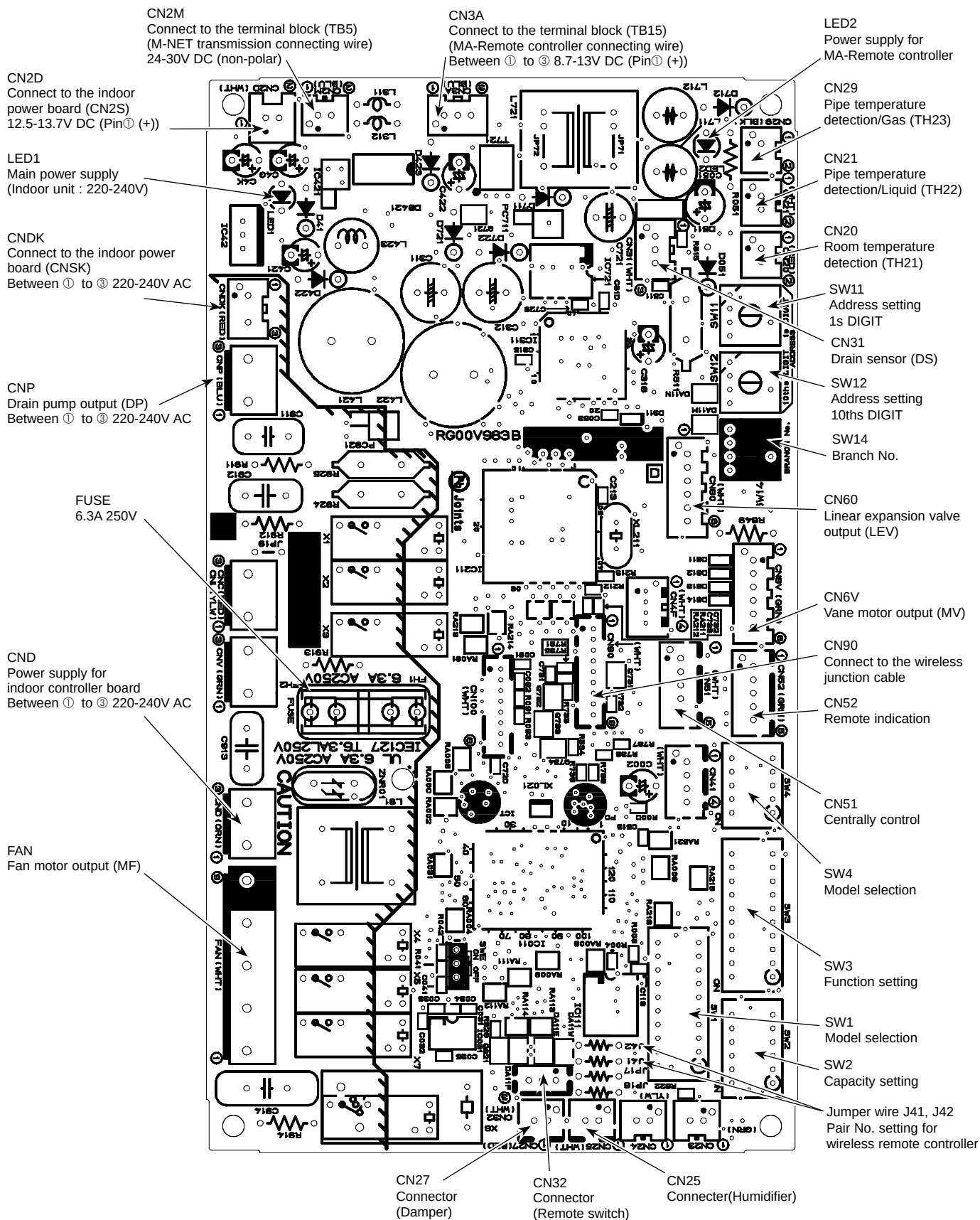
8-3-1. Indoor controller board

PLFY-P20VCM-E2.TH

PLFY-P25VCM-E2.TH

PLFY-P32VCM-E2.TH

PLFY-P40VCM-E2.TH



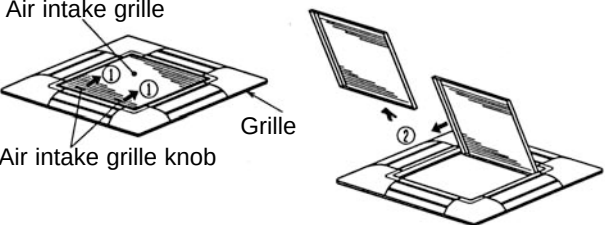
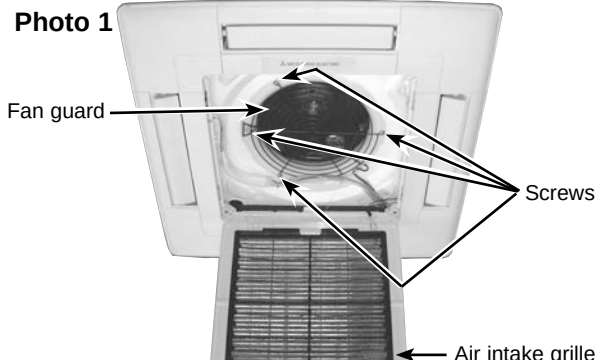
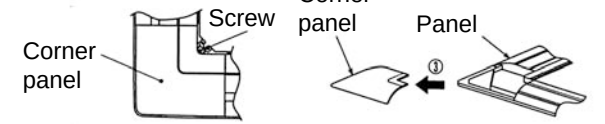
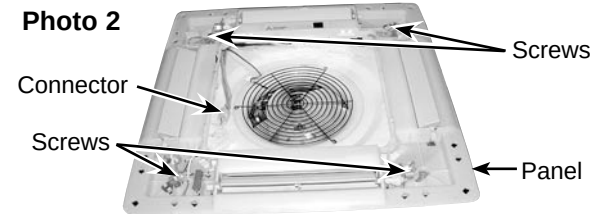
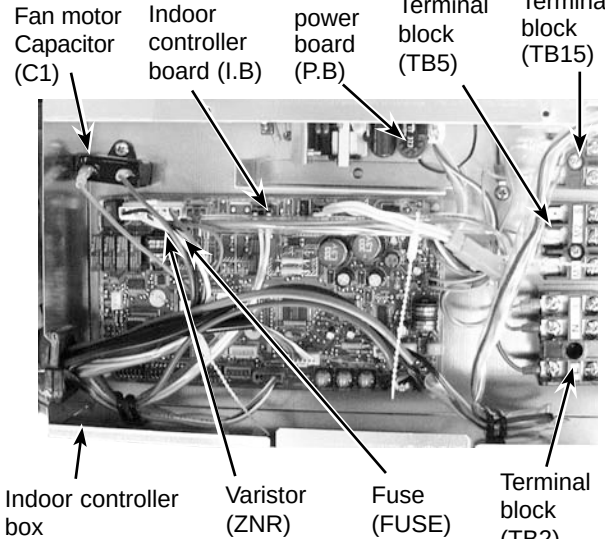
PLFY-P32VCM-E2.TH

PLFY-P40VCM-E2.TH

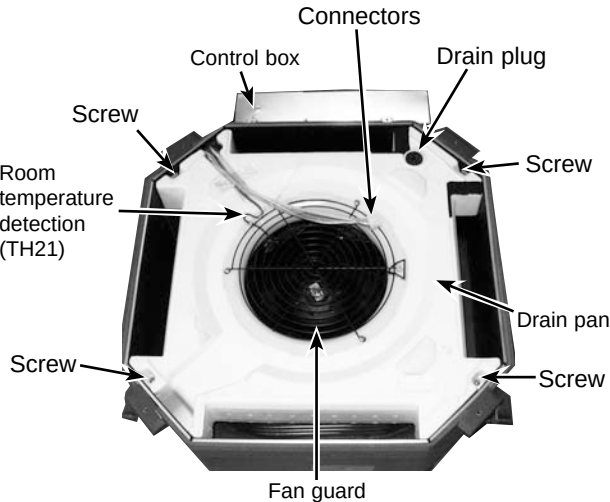
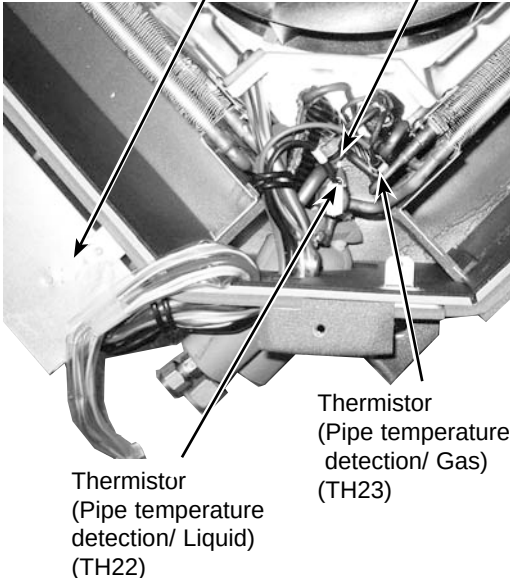
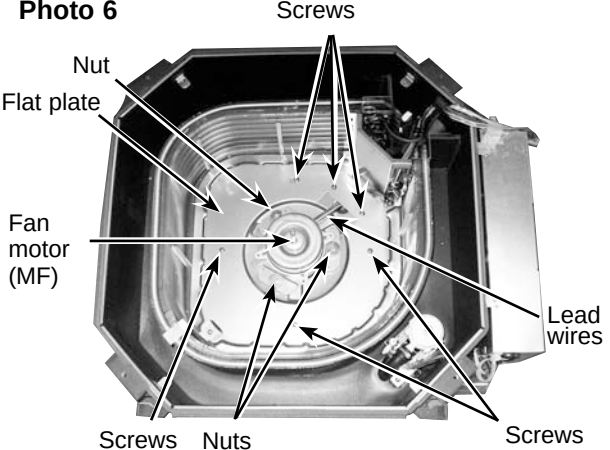


PLFY-P20VCM-E2.TH PLYF-P25VCM-E2.TH
 PLYF-P32VCM-E2.TH PLYF-P40VCM-E2.TH

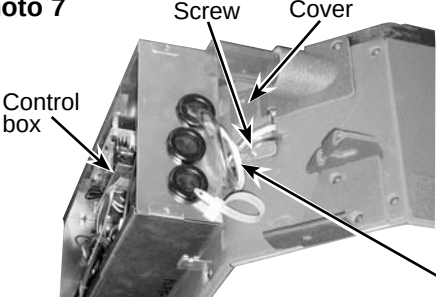
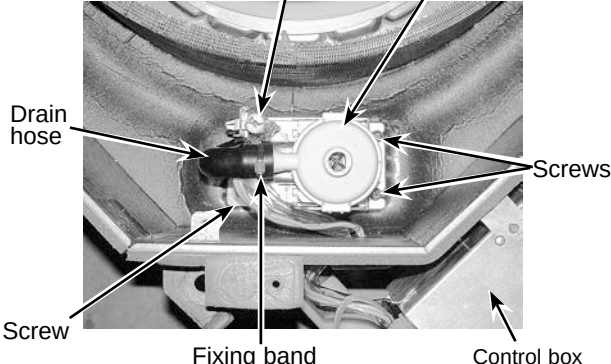
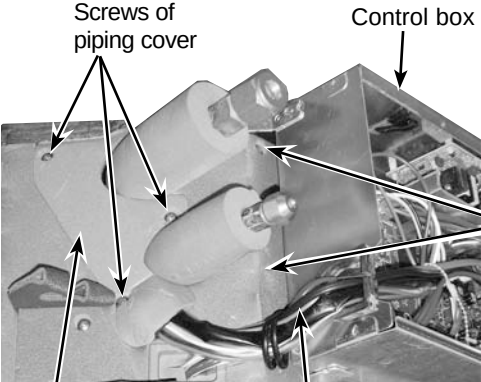
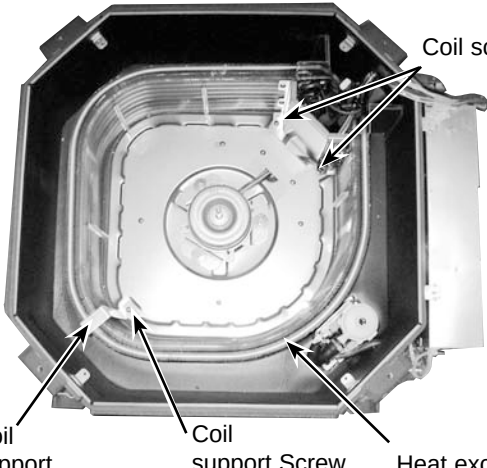
Be careful when removing heavy parts.

OPERATING PROCEDURE	PHOTOS&ILLUSTRATIONS
1. Removing the air intake grille (1) Slide the knob of air intake grille to the direction of the arrow ① to open the air intake grille. (2) Remove the string hook from the panel to prevent the grille from dropping. (3) Slide the hinge of the intake grille to the direction of the arrow ② and remove the air intake grille.	Figure 1  Air intake grille Air intake grille knob Grille
2. Removing the fan guard (1) Open the air intake grille. (2) Remove the 3 screws of fan guard.	Photo 1  Fan guard Screws Air intake grille
3. Removing the panel (1) Remove the air intake grille. (Refer to 1) Corner panel (See figure 2) (1) Remove the screw of the corner. (2) Slide the corner panel to the direction of the arrow ③, and remove the corner panel. Panel (See photo 2) (1) Disconnect the connector that connects with the unit. (2) Remove the 2 screws from the panel and loose other 2 screws fixed to the oval hole, have different diameter. (3) Rotate the panel a little to remove the screws. (Slide the panel so that the screw comes to a larger diameter of the oval hole, which has 2 different diameters.)	Figure 2  Corner panel Screw Panel Photo 2  Connector Screws Panel
4. Removing the electrical parts (1) Remove the 2 screws and the control box cover. <Electrical parts in the control box> • Indoor controller board (I.B) • Indoor power board (P.B) • Fan motor capacitor (C1) • Fuse (FUSE) • Varistor (ZNR) • Terminal block (TB)	Photo 3  Fan motor Capacitor (C1) Indoor controller board (I.B) Indoor power board (P.B) Terminal block (TB5) Terminal block (TB15) Indoor controller box Varistor (ZNR) Fuse (FUSE) Terminal block (TB2)



OPERATING PROCEDURE	PHOTOS&ILLUSTRATIONS
5. Removing the room temperature detection (TH21) (1) Remove the panel. (Refer to 3) (2) Pull out the room temperature detection from the drain pan. (3) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (4) Remove the connector (CN20) from the indoor controller board, and disconnect the room temperature detection.	Photo 4  Connectors Control box Drain plug Screw Room temperature detection (TH21) Screw Drain pan Screw Fan guard
6. Removing the drain pan (1) Remove the panel. (Refer to 3) (2) Remove the room temperature detection and the 2 lead wires held with fastener; wireless controller board relay connector (9P red) and panel relay connector (10P white). (3) Remove the 4 screws fixed to the drain pan, and remove the drain pan. (4) Remove the fan guard. (Refer to 2)	
7. Removing the pipe temperature detection/liquid (TH22) and pipe temperature detection/gas (TH23) (1) Remove the panel. (Refer to 3) (2) Remove the drain pan. (Refer to 6) (3) Disconnect the pipe temperature detection/liquid or the pipe temperature detection/gas from the holder. (4) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See photo 9) (5) Remove the 2 screws fixed to the control box cover, and remove the control box cover. Pipe temperature detection/liquid (TH22) (6) Remove the connector (CN21) from the indoor controller board, and disconnect the pipe temperature detection/liquid. Pipe temperature detection/gas (TH23) (6) Remove the connector (CN29) from the indoor controller board, and disconnect the pipe temperature detection/gas with its holder.	Photo 5  Control box LEV Thermistor (Pipe temperature detection/ Liquid) (TH22) Thermistor (Pipe temperature detection/ Gas) (TH23)
8. Removing the fan motor (MF) (1) Remove the panel. (Refer to 3) (2) Remove the drain pan. (Refer to 6) (3) Remove the nut and the washer from the turbo fan, and remove the turbo fan. (4) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (5) Disconnect the connector of the FAN from the indoor controller board. (6) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See photo 9) (7) Remove the 6 screws fixed to the flat plate, and remove the flat plate. (8) Disconnect the lead wires to the direction of the fan motor, and remove the 3 nuts of the fan motor.	Photo 6  Screws Nut Flat plate Fan motor (MF) Lead wires Screws Nuts



OPERATING PROCEDURE	PHOTOS&ILLUSTRATIONS
9. Removing the drain pump (DP) and drain sensor (DS) (1) Remove the panel. (Refer to 3) (2) Remove the drain pan. (Refer to 6) (3) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (4) Remove the connectors of the (CNP) and the (CN31) from the indoor controller board. (5) Remove the 1 screw fixed to the cover, and remove the cover. (6) Disconnect the lead wires to the direction of the drain pump.(See photo 7) (7) Remove the 3 screws of the drain pump. (8) Cut the drain hose band, pull out the drain hose from the drain pump. (9) Pull out the drain pump. (10) Remove the drain sensor and the holder.	Photo 7  Photo 8 
10. Removing the heat exchanger (1) Remove the panel. (Refer to 3) (2) Remove the drain pan. (Refer to 6) (3) Remove the nut and the washer from the turbo fan, and remove the turbo fan. (4) Remove the 2 screws fixed to the control box cover, and remove the control box cover. (5) Disconnect the connector of the FAN from the indoor controller board. (6) Remove the 3 screws fixed to the piping cover, and remove the piping cover. (See photo 9) (7) Remove the pipe temperature thermistor/liquid and condenser/evaporator temperature thermistor. (Refer to 7) (8) Disconnect the lead wires to the direction of the fan motor. (9) Remove the 1 coil support screw, the 2 inside coil screws (See photo 10), and the 4 outside coil screws (See photo 9) from the heat exchanger, and remove the heat exchanger.	Photo 9  Photo 10 





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